

- High Impact Formula
- Optimal Dimensional Stability
- Exceptional Flexural Strength
- 1 ½ hours Cure Cycle
- Japanese Technology











BASIS HI MAIN FEATURES

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ACRYLIC

BASIS HI TECHNICAL INSTRUCTIONS

CURING INSTRUCTIONS

1.	Powder / Liquid Ratio gm/ml 100:43
	Immerse the flask in a container of tap water.
2.	Apply heat until boil. Let the resin completely cure for 30 – 40 minutes (Curing time starts when the water with the flask has started to boil).
3.	Cool the flask for about 30 minutes at room temperature.
4.	Recover denture after cooling completely.

PHYSICAL PROPERTIES

Flexural Strength, MPa	112.7
Flexural Modulus, MPa	2400
Vickers Hardness, Hv	19.5
Residual Monomer wt %	0.7
Shades:	O Pink, V Pink, LF Pink

Shade Guides Available Upon Request.

https://yamahachidentalusa.com/products/basis-hi-acrylic-resin

Package information: Powder: 1 Kilo and 3 Kilos

Liquid: 500 ml





